



Cork, Ireland

Carrigtwohill, Co. Cork, Ireland

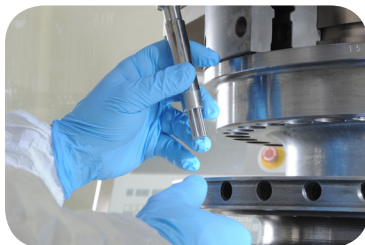
Sales inquiries

Telephone: 1-847-938-8524 or www.abbottcontractmfg.com

Plant inquiries

Telephone: +353 (0)21 4881400

Smart
Strong
Secure



Plant Introduction

Abbott Cork is a modern "bulk tablet" finish facility capable of manufacturing tablets, minitables, and capsule formulations using innovative technologies. The site, which is conveniently located in southern Ireland near a major seaport, is highly automated and compliant with 21 CFR Part 11, ensuring our clients' products meet today's rigid standards.

The facility is routinely inspected by the FDA and Irish Medicines Board (IMB) and is licensed to manufacture product for distribution to the U.S., Canada, European Union, and rest of world locations.

Plant Capabilities and Services

Abbott Cork's highly skilled and knowledgeable staff partners with clients to share our expertise and sophisticated manufacturing technology to develop and deliver product.

Our capabilities and services include:

- Small-scale clinical trial supply to larger commercial manufacturing
- Dedicated New Product Introduction Team with proven track record
- Expertise in oral dosage products
- Integrated supply chain teams ensuring the logistics of product transfer from raw material to finished good/drug product
- Complete service from procurement to bulk packaging and distribution
- Lean Six Sigma methodologies
- Method development and technology transfer capability
- Complete service for analytical development, stability and release testing
- Exceptional quality history: certified by FDA and IMB
- ISO 14001 (Environmental), OSHA 18001 (Safety) and ISO 50001 (Energy)



Plant Capabilities and Services (cont.)

Technologies	Capabilities
Processing Suites	Class 100,000 clean rooms
Milling	Dry milling and Co-milling
Tableting	Single/Multitip (120,000 tablets/hour)
Fluid Bed Drying/Granulation	Nitrogen inerted high and low shear wet granulation with in-line drying
Encapsulation	Powder/pellet or minitab (70,000 capsules/hour) 100 percent in-line check weighing
Coating	Drum/Spray/Wurster tablet and particle coaters

Technical Support

- Site-to-site transfer and reformulation
- Process engineering and support
- Dedicated project management
- Process and cleaning validation
- Scale up/scale down and process optimization

Analytical Services

- Conventional and advanced technologies such as HPLC, UPLC, and NIR
- Stability storage and testing for all relevant conditions (ICH)
- Microbiological analysis
- Chemical and physical testing capabilities
- Development, transfer and validation of analytical methods

Clinical Trial Materials (CTM) Manufacturing

- Approved for Phase I to Phase IV clinical material
- IMP licensed

As a leader in the industry, Abbott Cork is committed to quality and customer satisfaction. Our state-of-the-art multipurpose facility and highly trained staff provide you with the flexibility and support your product needs. We invite you to partner with us for your next solid dosing project.

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