



Rio de Janeiro, Brazil

Estrada dos Bandeirantes, 2400, Jacarepaguá
Rio de Janeiro, RJ, Brazil 22775-109

Sales inquiries

Telephone: 1-847-938-8524 or www.abbottcontractmfg.com

Plant inquiries

Telephone: +55 21 2444 2501

Smart
Strong
Secure

Plant Introduction

Abbott Brazil, located in Rio de Janeiro, maintains a high level of commitment to customer satisfaction and low operating costs. Through the employment of continuous improvement mechanisms, the facility has accelerated its effectiveness in contract manufacturing. The complex occupies 270,000 square feet of a 775,000-square-foot property and employs approximately 250 people.

Abbott Brazil holds certifications from ANVISA (Brazil), INVIMA (Colombia) and ANMAT (Argentina) and is authorized to manufacture and distribute products in 11 Latin American countries. Manufacturing specialties include oral solids, liquids and semisolids, as well as hormone packaging processes. The site is recognized as a leader by the Brazilian Pharmaceutical Industry Federation (Febrafarma) for its top-quality supplier certification programs. In addition, it is Class A-certified for operational excellence by Oliver Wight International, having achieved one of the highest customer satisfaction ratings in its class.

Plant Capabilities and Services

Abbott Brazil's manufacturing capabilities can provide you with the flexibility you need, from product development through commercial production. Staff experts partner with you to understand your needs and meet your most demanding manufacturing and analytical requirements:

- Expertise to produce oral solids, liquids and semisolids, as well as hormone packaging processes
- Potent drug handling
- Blister and bottle packaging; liquids and ointment filling, including label development and management
- Innovative system for automated shop-floor data collection
- Local regulatory affairs support
- Complete service for analytical development, stability and release testing
- Certified supply chain standards (Class A); full procurement and distribution support
- Incorporation of Lean Six Sigma and business excellence, ensuring cost-effectiveness
- Project Management Professional (PMP®) certification
- Confidentiality of all customer information and technologies
- Integrated expertise, from development to manufacturing



Plant Capabilities and Services

Manufacturing Processes

Our facility can manufacture bulk (solids, liquids, ointments) and finished products in any batch size and volume. In addition, the facility can perform primary and secondary packaging of hormone-based products. Abbott will produce your product in full cGMP compliance. You can rely on our storage, manufacturing and packaging areas, as well as our equipment and procedures, to make the process a smooth one. Excellent production planning and control, including logistical services, ensure a continuous supply of customer products.

Abbott Brazil is both socially and environmentally responsible, with an active recycling program that is employed site-wide.

Customer Satisfaction

- Cutting-edge technology for manufacturing and analytical processes
- Experience with third-party business and contract manufacturing since 1997
- Market competitiveness: reduced product costs for several consecutive years
- Several successful product launches for tablets, syrups, drops and capsules
- Exports to 11 Latin America countries
- Flexibility: tablets in bottle line, biological dedicated ointment area and relabeling for nutritional products

Plant Capabilities and Equipment

Manufacturing/Dosage Product	Equipment*
Tablets	Rotary-Table Type
Massing Granulation	High- and Low-Shear Mixer
Drying Granulation	Fluid Bed Dryer
Capsules	Dosing Disk and Filling Tube
Coating (Film/Sugar)	Multicoat/Dry-Coater/Coating Pans
Direct Compression	Dry Blender
Syrups/Suspensions	6,000 L Stainless-Steel Tanks
Ointments/Creams	Automatic Reactors

Product Packaging/Printing	Equipment*
Blisters	PVC-Alu, Alu-Alu, PVDC-Alu
Bottles	Automatic Filling
Liquids	Automatic Filling
Ointments	Automatic Filling

*Equipment subject to change; call for further details.

Committed to a Green Environment

Committed to reducing environmental impact, Abbott Brazil currently operates under green processes. The facility has an organic waste composting process that reduces the amount of waste sent to landfill disposal by 67 tons, or 84 percent, along with an effective recycling program. The composting process also reduces the amount of greenhouse gas emissions (GHGs) required for waste treatment and transportation. This innovative approach has lessened environmental impact while promoting community awareness and citizenship.

Our People

Abbott Brazil was recognized by the *Great Place to Work*® Institute as one of the 100 Best Places to Work in Brazil. This designation reflects both the level of trust employees have in the company and the quality of the relationship between employees and leaders.



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As a key manufacturing site in Latin America, Abbott Brazil offers services from development through production to commercial manufacturing. We invite our contract manufacturing partners to experience Abbott Brazil's operational excellence to help expedite delivery of their products to market in an effective and efficient manner.

